



RSX

Limit Module

Replacement Instruction

SERVICE NUMBER: 111421.0001

Part Included: Limit Module, Strain Relief, Cable Tie, 2-Screws.

Tools Required: Screwdriver or 1/4" nut driver, Pliers, Cutting tool or Dikes.

Approximate Time Required: 15 Minutes if unit remains mounted. 2+ hours if unit requires removal.



WARNING

BE SURE ELECTRICAL POWER HAS BEEN DISCONNECTED FROM THE INPUT POWER LINES PRIOR TO REMOVING THE ELECTRICAL BOX COVER. AN APPROPRIATE LOCKOUT/TAGOUT PROCEDURE IS RECOMMENDED

NOTICE: IF YOU CANNOT ACCESS THE UNIT FROM THE TOP (OPPOSITE MOTOR) THEN THIS PROCEDURE MIGHT REQUIRE THE REMOVAL OF THE OPERATOR FROM THE WALL. FOLLOW ALL INSTALLATION INSTRUCTIONS IN REVERSE.

1. REMOVE POWER FROM UNIT. USE PROPER LOCKOUT/TAGOUT PROCEDURES (REFERENCE OSHA STANDARD 1910.147)
2. OPEN COVER, UNPLUG LIMIT SWITCH HARNESS. FIG. 1.
3. CUT CABLE TIE HOLDING HARNESS TO FRAME. FIG. 2.
4. SQUEEZE STRAIN RELIEF AND PULL FROM OUTSIDE OF ELECTRIC BOX. FIG. 1.
5. REMOVE 2-SCREWS HOLDING LIMIT MODULE TO FRAME. NOTE AND MARK LOCATION OF THESE HOLES AS THEY VARY FROM MODEL TO MODEL. FIG. 2.
6. MANIPULATE LIMIT MODULE TO REMOVE FROM TOP OF UNIT.
7. INSTALL REPLACEMENT LIMIT MODULE AND USE 2-SCREWS PROVIDED.
8. ROUTE HARNESS THROUGH FRAME UP TO ELECTRIC BOX AND PLUG IN. FIG. 2.
9. INSTALL STRAIN RELIEF ONTO HARNESS AND PRESS INTO ELECTRIC BOX WITH PLIERS.
10. PULL EXCESS HARNESS FROM INSIDE FRAME AREA AND USE CABLE TIE TO SECURE TO "T" HOLE IN FRAME. FIG.2. AND TRIM EXCESS CABLE TIE.
11. RETURN INPUT POWER TO OPERATOR.
12. REPROGRAM CIRCUIT BOARD PER THE SETUP INSTRUCTIONS IN THE OWNERS MANUAL.

FIG 1

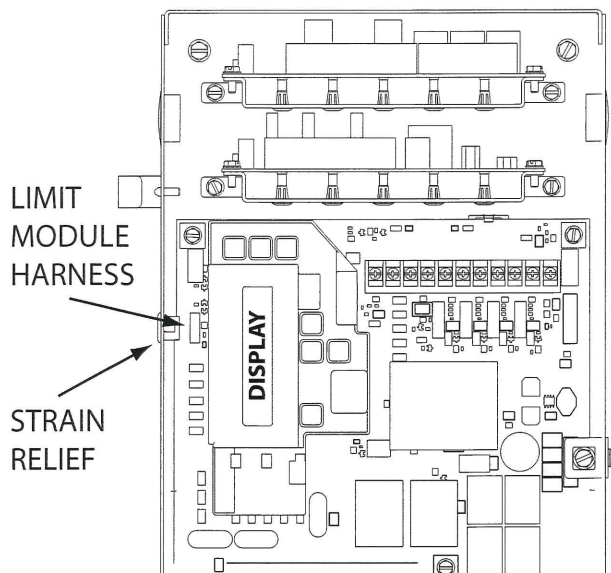


FIG 2

